



RECOMMENDED WORKING PRESSURE 350 BAR

HYTECO EARTHMOVING CRANE MANIFOLD
3/4" BSPP C, V PORTS
PART NUMBER HECV12B-DB350

MANUFACTURING TOLERANCES (Unless Otherwise Stated)								
Size Range (Millimeters)	0 to 100	101 to 200	201 to 500	501 to 1000	1001 to 2000	Over 2000		
Machining (No Decimal Point)	+/- 0.5	+/- 0.50	+/- 1.00	+/- 1.25	+/- 1.50	+/- 1.5		
Machining (One Decimal Point)	+/- 0.25	+/- 0.25	+/- 0.5	+/- 0.50	+/- 1.0	+/- 1.0		
Fabrication	+/- 1.5	+/- 1.5	+/- 2.0	+/- 2.0	+/- 3.0	+/- 4.0		
Casting-Lengths	+/- 2.5	+/- 3.0	+/- 5.0	+/- 6.0	+/- 8.0	+/- 10.0		
Casting-Sections	0 to 12	+0.0/2.0	13 to 30	+0.0/3.0	31 to 70	+0.0/4.0	Over 70	+0.0/5.0

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Creation Date: 13/04/2010
Ref. DWG:
Material:
Mass: 3.390 kg
Area: 100601 mm²
Used in BOM of DWG No:

3D ANGLE PROJECTION

Description:
HYTECO EARTHMOVING CRANE MANIFOLD, 3/4" BSPP
Area: 100601 mm²
DWG Number: 4159

Scale: NTS Sheet: 1 of 1
Part Number: HECV12B-DB350-01
Current Rev. B

Rev.	Revision Details	Date:	By:	Chk.
B	ADD E DESIGN	10/07/13	ML	
A	NEW ISSUE	13/04/2010	ML	

